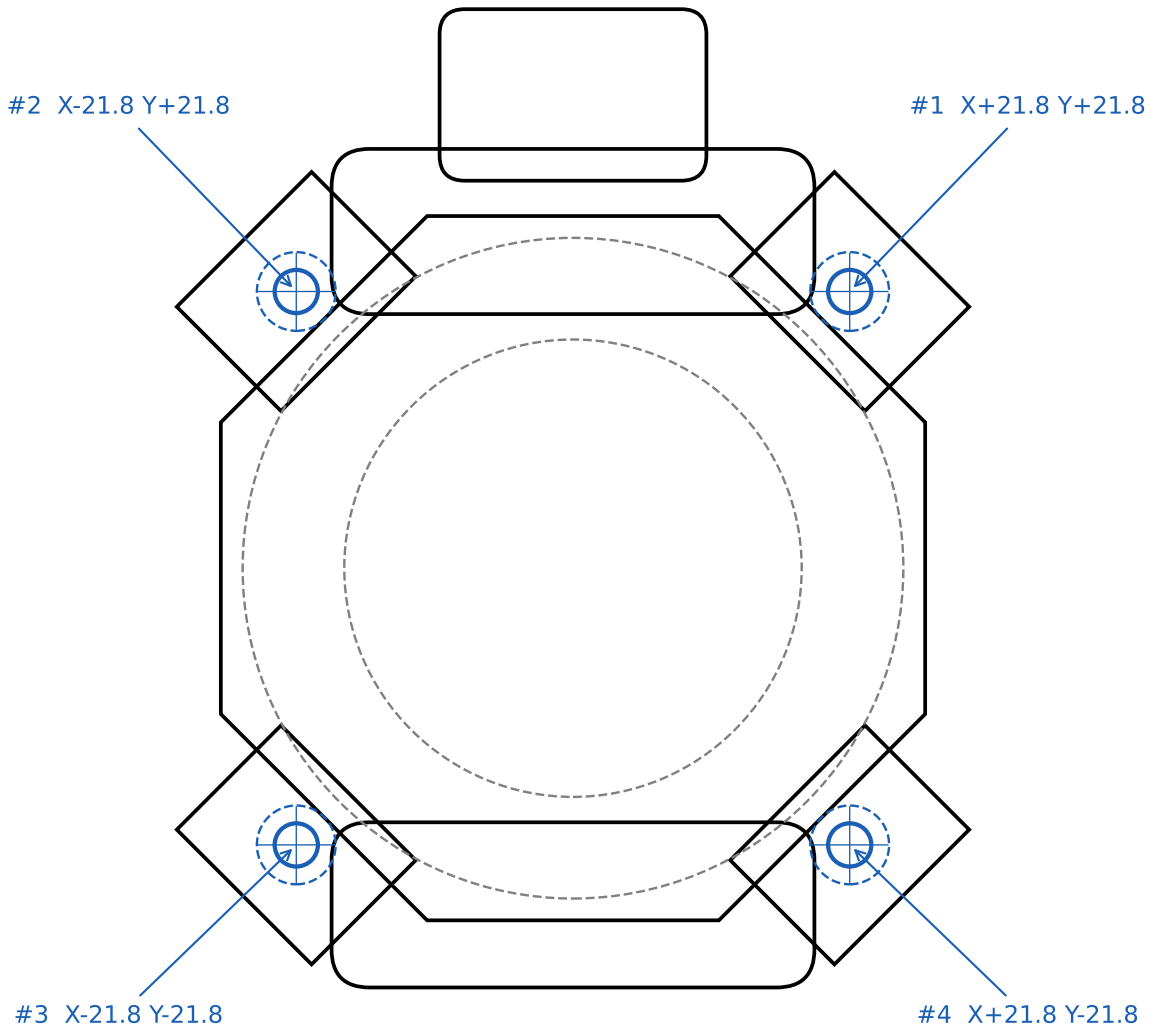


coach_front.stl — clearance holes and counterbores



PENDANT 51 G4, FRONT RING – outer face up (+Z toward viewer)

4x Ø3.4 THRU, counterbored Ø6.2 x 3.2 deep from THIS face (plate 9.6 mm)

SCREW: M3 x 12 SOCKET HEAD CAP, ISO 4762 – head Ø5.5 x 3.0, so it sits 0.2 mm below flush. A 1.6 counterbore left it 1.4 mm PROUD.

Grip 6.4 through the ring + 5.6 into the insert (insert is 5.0 long, hole is through).

Dashed circle = counterbore. No thread in this part.

ALSO IN THE ORDER: coach_shim.stl, a Ø51.5 x Ø37.0 x 1.3 ring.

Plain print, no thread. Fit it ONLY if the watch rattles in the pocket.